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## **CLAIMS**

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What is claimed is:

 A method for forming an opening in a semiconductor device comprising: forming an anti-reflective coating (ARC) layer above an insulation layer of a substrate;

forming a patterned photoresist layer including at least one opening therein above the ARC layer;

etching the ARC layer and the insulation layer in a process comprising:
introducing a first gas including fluorocarbon gas for etching and
polymer formation;

introducing a second gas containing oxygen for polymer formation control; and

partial etching the ARC layer defined by the at least one opening and subsequently forming a polymer layer on the inside of the at least one opening.

2. The method of claim 1, further comprising:

repeating the step of partial etching and polymer formation to form the at least one opening in the ARC layer; and

continuing the step of partial etching and polymer formation to form the at least one opening in the insulation layer.

- 3. The method of claim 1, wherein the opening includes a contact.
- 4. The method of claim 1, further comprising forming an etch stop layer above the substrate prior to the step of forming the insulation layer.
- 5. The method of claim 4, further comprising:
  removing the photoresist layer and the ARC layer; and
  continuing the step of partial etching and polymer formation to form the at
  least one opening in the etch stop layer, such that a conductive layer is subsequently
  formed in the at least one opening in the insulation layer and the etch stop layer to
  electrically contact an active region of a transistor.

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6. The method of claim 1, wherein the insulation layer includes an interlayer dielectric (ILD).

- 7. The method of claim 1, wherein the fluorocarbon gas comprises CxFy, where x ranges from 0 to 9 and y ranges from 0 to 9.
- 8. The method of claim 1, wherein the fluorocarbon gas comprises CxHyFz, where x ranges from 0 to 9, y ranges from 0 to 9, and z ranges from 0 to 9.
- 9. The method of claim 1, wherein the second gas is selected from the group consisting of O2, CO, CO2, NO, N2 and NO2.
- 10. The method of claim 1, further comprising: introducing a third gas for diluent and ion density control selected from the group consisting of Ar, He, Kr, and Xe.
- 11. The method of claim 1, wherein the photoresist layer and the ARC layer are subsequently removed such that a conductive layer is subsequently formed in the at least one opening in the insulation layer to electrically contact an active region of a transistor.
- 12. The method of claim 1, wherein the opening includes a via.
- 13. The method of claim 1, wherein the insulation layer includes an intermetal dielectric (IMD).
- 14. The method of claim 1, wherein the photoresist layer and the ARC layer are subsequently removed such that a conductive layer is subsequently formed in the at least one opening in the insulation layer to electrically contact a metal layer formed above the substrate.
- 15. A method for forming an opening in a semiconductor device comprising:

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forming a first anti-reflective coating (ARC) layer above an insulation layer of a substrate;

forming a first photoresist layer having a first patterned opening therein; etching the first ARC layer and the insulation layer in a process comprising:

introducing a first gas including fluorocarbon gas for etching and polymer formation;

introducing a second gas containing oxygen for polymer formation control;

partial etching the first ARC layer defined by the first patterned opening and subsequently forming a polymer layer on the inside of the first patterned opening;

repeating the step of partial etching and polymer formation to form the first patterned opening in the first ARC layer;

continuing the step of partial etching and polymer formation to form the first patterned opening in the insulation layer;

removing the first photoresist layer and the first ARC layer;

forming a second ARC layer above the insulation layer;

forming a second photoresist layer having a second patterned opening therein; etching the second ARC layer and the insulation layer in a process comprising:

introducing the first and second gas;

partial etching the second ARC layer defined by the second patterned opening and subsequently forming a polymer layer on the inside of the second patterned opening;

repeating the step of partial etching and polymer formation to form the second patterned opening in the second ARC layer; and

continuing the step of partial etching and polymer formation to form the second patterned opening in the insulation layer.

- 16. The method of claim 15, wherein the opening includes a dual damascene opening.
- 17. The method of claim 15, wherein the first patterned opening is a via.

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18. The method of claim 15, wherein the second patterned opening is a trench.

- 19. The method of claim 15, further comprising forming an etch stop layer prior to the step of forming the insulation layer.
- 20. The method of claim 19, further comprising: removing the first photoresist layer and the first ARC layer; and continuing the step of partial etching and polymer formation to form the first patterned opening in the etch stop layer, such that a conductive layer is subsequently formed in the first and second patterned openings in the insulation layer to electrically contact a metal layer formed above the substrate.
- 21. The method of claim 15, wherein the insulation layer includes an intermetal dielectric (IMD).
- 22. The method of claim 15, wherein the fluorocarbon gas comprises CxFy, where x ranges from 0 to 9 and y ranges from 0 to 9.
- 23. The method of claim 15, wherein the fluorocarbon gas comprises CxHyFz, where x ranges from 0 to 9, y ranges from 0 to 9, and z ranges from 0 to 9.
- 24. The method of claim 15, wherein the second gas is selected from the group consisting of O2, CO, CO2, NO, N2 and NO2.
- 25. The method of claim 21, further comprising: introducing a third gas for diluent and ion density control selected from the group consisting of Ar, He, Kr, and Xe.
- 26. The method of claim 15, wherein the second photoresist layer and the second ARC layer are subsequently removed such that a conductive layer is subsequently formed in the first and second patterned openings in the insulation layer to electrically contact a metal layer formed above the substrate.